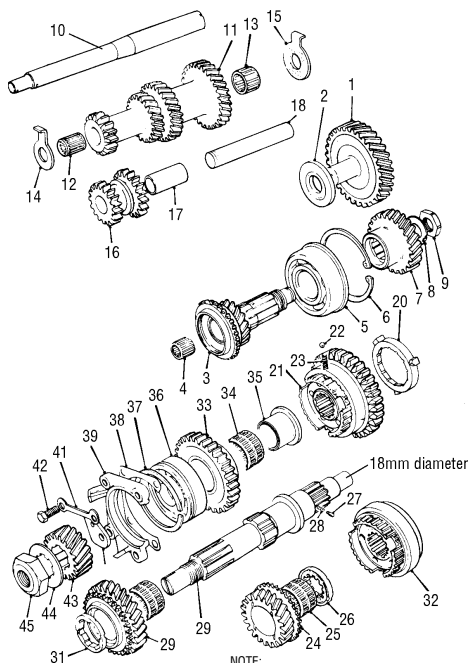


GEARS - 4 SYNCHRO ROD CHANGE 1979 ON



NOTE:

"A" plus gears have a different gear pitch angle.
The gears that are specifically "A" plus have a slight central identification groove all the way around the

4 SYNCHRO GEARS 1979 ON ROD CHANGE WITH 18MM NOSE MAINSHAFT

NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	DAM2924	Idler gear, 37 teeth, shaft diameter .875" (22.225mm)	1	
2	DAM5914	Idler gear shim, 130-131" (3.30-3.32mm)	1	
2	DAM4822	Idler gear shim, 132-133" (3.35-3.37mm)	1	No marking
2	DAM4823	Idler gear shim, 134-135" (3.40-3.42mm)	1	Yellow marking
2	DAM4824	Idler gear shim, 136-137" (3.45-3.47mm)	1	Red marking
2	DAM4825	Idler gear shim, 138-139" (3.50-3.53mm)	1	Blue marking
3	DAM3392	1st motion shaft, 17 teeth	1	
3	DAM3167	1st motion shaft, 18 teeth	1	1275GT
3	DAM4930	1st motion shaft, 17 teeth	1	'A' plus marking
4	13H9513	1st motion needle roller	1	
5	AU17619	1st motion ball bearing	1	
6	22G850	Bearing clip	1	Alternative sizes
6	22G851	Bearing clip	1	
7	DAM2925	1st motion shaft drive gear, 29 teeth	1	
8	DAM4000	Locktab	1	
9	2A3548	Nut	1	
10	DAM3187	Layshaft, 3 step type	1	
11	DAM3169	Laygear, 15, 20, 25, 29 teeth	1	
11	DAM3168	Laygear, 15, 20, 25, 29 mm (smaller diameter 29 teeth area)	1	1275GT
11	DAM4931	Laygear, 15, 21, 26, 30 teeth	1	'A' plus marking
12	88G396	Needle roller for laygear small end	1/2	Quantity reduced
13	CHM141	Needle roller for laygear large end	1/2	
14	DAM3100	Laygear thrust washer small, 121-123" (3.07-3.12mm)	1	
14	DAM3181	Laygear thrust washer small, 124-126" (3.1-3.20mm)	1	
14	DAM3182	Laygear thrust washer small, 127-129" (3.22-3.27mm)	1	
14	DAM3183	Laygear thrust washer small, 130-132" (3.30-3.35mm)	1	
15	22G860	Laygear thrust washer large	1	
16	TUB10020	Reverse gear, was DAM6046	1	Now single bush
17	22G825	Reverse gear single bush, (replaces 2 small ones)	1	Early had 2 bushes
18	DAM6038	Reverse gear shaft	1	
19	DAM7484	3rd motion shaft with larger nose end, .709" (18mm)	1	
20	22C2033	Baulk ring	4	
21	DAM7455	1st motion synchronizer hub	1	
22	BLS107	Ball for synchronizer (3 per hub)	6	
23	22C2262	Spring for synchronizer (3 per hub)	6	
24	22G1095	3rd gear, 21 teeth, use with DAM3168/9 laygear	1	
24	DAM4933	3rd gear, 21 teeth	1	'A' plus markings
25	AU11816	3rd gear bearing was 88G496	1	
26	22G247	Thrust washer	2	
27	22G843	2nd/3rd gear peg	2	2 for 2nd gear
28	22G154	Spring for 2nd/3rd gear pegs	3	1 per gear
29	22G1094	2nd gear, 26 teeth, use with DAM3168/9 laygear	1	
29	DAM4932	2nd gear, 26 teeth	1	'A' plus markings
30	AU11816	2nd gear needle roller was 88G495	1	
31	22G839	2nd gear washer	1	
32	22G264	3rd/4th synchronizer hub	1	
32	22G1096	1st gear, 31 teeth	1	BLF DAM7456
34	AU11815	1st gear bearing, was 88G494	1	
35	22G637	1st speed gear journal	1	
36	AU11365	3rd motion shaft ball bearing	1	
37	22G72	Bearing clip	1	
38	2A3714	Shim, 2 thou	A/R	
38	2A3715	Shim, 10 thou	A/R	
39	DAM7756	Bearing retainers	1	4 bolt
39	DAM5996	Bearing retainers	1	3 bolt
40	2A3581	Locating plate	1	
41	DAM2377	Locktab	1	
42	SHS30071	Retaining screw	1	3 or 4 as required
43	DAM2679	18 teeth final drive pinion	1	3.4 ratio
43	DAM2808	19 teeth final drive pinion	1	3.1 & 3.2 ratio
43	DAM2927	20 teeth final drive pinion	1	2.9 ratio
43	1CC10001	21 teeth final drive pinion	1	2.76 ratio
44	DAM6140	Pinion locktab	1	