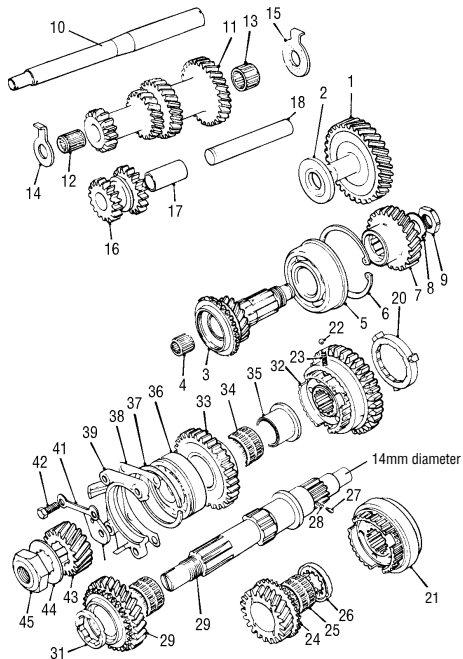


## GEARS - 4 SYNCHRO UP TO 1979



## 4 SYNCHRO GEARS UP TO 1979 WITH 14MM NOSE MAINSHAFT

850cc, 1000cc, 1275GT AND 'S', CLUBMAN AND ESTATE

NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	22G943	Gear idler, 31 teeth shaft diameter 750" (19.05mm)	1	
2	22A1545	Thrust washer idler gear 130-131" (3.30-3.32mm)	2	Green code
2	22A1546	Thrust washer idler gear 132-133" (3.35-3.37mm)	2	Black code
2	22A1547	Thrust washer idler gear 134-135" (3.40-3.42mm)	2	White code
2	22A1548	Thrust washer idler gear 136-137" (3.45-3.47mm)	2	Blue code
2	22A1549	Thrust washer idler gear 138-139" (3.50-3.53mm)	2	Red code
3	22G1053	1st motion shaft 17 teeth	1	Except 1275GT/'S' 1275GT/'S'
3	22G1371	1st motion shaft 18 teeth	1	
4	CHM172	Roller needle bearing	1	
4	AUJ1619	1st motion ball bearing	1	
6	22G850	Circlip bearing	1	
6	22G851	Circlip bearing	1	
7	22G849	1st motion gear shaft drive 24 teeth	1	
8	DAM4000	Washer locktab	1	
9	2A3545	Nut	1	
10	22G931	Layshaft	1	
11	22G927	Laygear 15,20,25,29 teeth	1	
11	22G1040	Laygear 15,20,25,29, smaller diameter 29 teeth area	1	Except 1275GT/'S'
12	88G396	Needle roller bearing	1	1275GT/'S'
13	CHM141	Needle roller bearing, was 22G855	1 pr	
14	22G856	Thrust washer laygear 123-124" (3.12-3.14mm)	1	
14	22G857	Thrust washer laygear 125-126" (3.17-3.20mm)	1	
14	22G858	Thrust washer laygear 127-128" (3.22-3.25mm)	1	
14	22G859	Thrust washer laygear 130-131" (3.30-3.32mm)	1	
15	22G860	Thrust washer laygear, large	1	
16	22G1034	Reverse idler gear	1	Remote change
16	22G1852	Reverse idler gear	1	Rod change
17	22G825	Bush (single one piece bush)	1	
18	DAM8038	Reverse idler gear shaft	1	
19	22G333	3rd motion pinion with small end nose 550" (13.97mm)	1	
20	22G2033	Baulk ring	4	
21	22G2264	3rd and 4th synchronizer hub	1	BL# DAM7456
22	BLS107	Ball for synchronizer hub (3 per hub)	6	
23	22G2262	Spring for synchronizer hub (3 per hub)	6	
24	22G1096	3rd speed gear (21 teeth)	1	
25	AAU1816	3rd gear roller needle bearing was 88G496	1	
26	22G847	Thrust washer for 2nd gear	1	
27	22G843	Peg	3	2 on 2nd gear
28	22G154	Spring	2	
29	22G1094	2nd speed gear 26 teeth	1	
30	AAU1816	Roller needle bearing was 88G495	1	
31	22G839	Thrust washer	1	
32	DAM7455	1st and 2nd synchronizer hub was 22G2263	1	
33	22G1096	1st speed gear 31 teeth	1	
34	AAU1815	Roller needle bearing was 88G494	1	
35	22G837	1st speed gear journal	1	
36	AAU1365	3rd motion shaft ball bearing	1	
37	22G72	Spring ring	1	
38	2A3714	Shim, 2 thou	A/R	
38	2A3715	Shim, 10 thou	1	
39	2A3581	Locating plate	1	
40	22AS22	3rd motion bearing retainer, remote type	1	CWE
41	22G2268	3rd motion bearing retainer, rod change	1	NLA
41	DAM2577	Locktab washer	2	
42	SH505071	Retainer screw	4	
43	22A399	Final drive pinion 17 teeth 3.76:1 ratio	1	
43	22A415	Final drive pinion 18 teeth 3.44:1 ratio	1	
44	DAM6140	Locktab washer	1	
45	22G48	Retaining pinion nut	1	

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